

HEAVY DUTY POWER WINDOW MOTOR

INSTALLATION INSTRUCTIONS

- 1) Remove door trim panels (P:03:04) and original window motor (P:02:22) as per factory workshop manual (Page #'s are in parentheses).
- 2) Discard original mounting bracket.
- 3) Inspect new style motor assembly noting position of dogleg mounting brackets and then loosen mounting bolt allowing brackets to move to allow installation in door. These will replace original three point mounting brackets.
- 4) Disassemble new motor from regulator tube plate by removing (3) 10mm mounting bolts and spacers.
- 5) Install motor and regulator in door and reassemble.
- 6) Attach regulator tube to rear mounting hole in the door handle support bracket with supplied 10mm bolt and hand tighten.
- 7) Adjust one dogleg mounting bracket to align with the upper hole used by the original mounting bracket and install supplied bolt into the factory weldnut.
- 8) Adjust the other dogleg bracket to align with lower hole in door panel and use supplied 10mm bolt, washer (0/5), and lockout.
- 9) Securely tighten all mounting bolts, including bracket bolt previously loosened in Step 3.
- 10) Install power leads and operate window to make sure leads have not been reversed.
- 11) Check window closing and adjust window guide tracks as needed.
- 12) Reinstall trim panels and replace trim clips and foam seal as needed. Two styles of clips may be used: V clips (SP10715G) twist into single hole panels. Round clips (SP10671G) are used for 2 hole panels. Drop these clips into the larger hole and then slide into the smaller hole.

NOTE: Because the new window motor weighs more than the original it may be necessary to adjust the door torsion bar or replace the door lift piston.

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